

# PRODUCTION PROGRAM



All presses are designed to run aluminum, SR-, DR-, tin and TFS plate. Square or scroll cut and sheet sizes up to 1000 x 1200 mm, clip out and scratch free operation, web 0,6mm (OF 0,8 mm), high precision for printed products, highest flexibility for fast change over.



<b>DRAWN CANS:</b>	<b>NO.OUT</b>	<b>SPM (TYP)</b>	<b>CPM</b>	<b>BACK END</b>
(307x111)				
<b>CNC-E, EF-PV15</b>	1	130	100	trim press <b>TP15/1</b> redraw and trim press <b>RTPV15/1</b>
<b>CNC-AF-PV15</b>	1	140	120	trim press <b>TP 15/1</b> redraw and trim press <b>RTPV15/1</b>
<b>CNC-AF-P25D</b>	2	140	230	trim press <b>TP 15/2</b> redraw and trim press <b>RTPV20/2</b>
<b>CNC-DF-P25D</b>	2	140	265	trim press <b>TP 15/2</b> redraw and trim press <b>RTPV20/2</b>
<b>CNC-AF-PV40</b>	3	140	300	trim press <b>TP 25/3</b> redraw and trim press <b>RTPV40</b>
<b>CNC-DF-PV40</b>	3	140	420	trim press <b>TP25/3</b> redraw and trim press <b>RTPV40</b>
<b>1/4 CLUB CANS:</b>				
<b>CNC-DF-PV40</b>	4	140	560	trim press <b>TP25/4</b> redraw and trim press <b>RTPV40/4</b>

<b>LUG CAPS:</b>	<b>NO.OUT</b>	<b>SPM (TYP)</b>	<b>CPM</b>	<b>BACK END</b>
<b>CNC-E, EF-P15</b>	2	200	320	<b>RTCL15/2</b> (Lugging and Lining)
<b>CNC-AF-P25</b>	6	200	960	<b>RTCL25/6</b> (Lugging and Lining)
<b>CNC-DF-P25</b>	6	240	1330	
<b>CNC-AF-P40</b>	8	200	1380	<b>RTCL40/8</b> (Lugging and Lining)
<b>CNC-AF-P40</b>	8	200	1520	<b>RTC40/8</b> (Lugging and Lining)
<b>CNC-DF-P40S</b>	8	240	1800	
<b>CNC-OF-P100</b>	9/82mm	180	1800	
<b>CNC-OF-P100</b>	15/38mm	200	3000	



<b>SANITARY ENDS:</b>	<b>NO.OUT</b>	<b>SPM (TYP)</b>	<b>EPM</b>	<b>BACK END</b>
Beverage ends (70mm)				
<b>CNC-E, EF-P15</b>	2	200	320	single curler, single head liner
<b>CNC-AF-P25</b>	6	200	960	double curler, double head liner
<b>CNC-DF-P25</b>	6	240	1330	single curler, rotary liner
<b>CNC-AF-P40</b>	7	200	1150	double curler, double head liner
<b>CNC-AF-P40</b>	7	200	1300	single curler, rotary liner
<b>CNC-DF-P40S</b>	7	240	1570	single curler, rotary liner
<b>CNC-OF-P100</b>	9/99 mm	200	1800	double curler, double rotary liner
<b>CNC-OF-P100</b>	15/73 mm	240	3600	double curler, double rotary liner
<b>1/4 CLUB ENDS (die curled)</b>				
<b>CNC-DF-P40</b>	7	160	1000	die curl press <b>DC25/7</b>

<b>GENERAL LINE</b>	<b>NO.OUT</b>	<b>CUT SIZE (mm)</b>	<b>DRAW DEPTH (mm)</b>	<b>(TYP) PRODUCTS</b>
<b>CNC-E, EF-P15</b>	1	200	25	lids, rings, ends
<b>CNC-E, EF-PV15</b>	1	200	40	cans, curled lids, triple tight rings
<b>CNC-AF-P15</b>	1	200	25	lids, rings, ends
<b>CNC-AF-PV15</b>	1	200	40	cans, curled lids, triple tight rings
<b>CNC-AF-P25</b>	2	200	25	lids, rings, shallow drawn cans
<b>CNC-AF-P40</b>	2	400	30	slip covers, big curled lids, ends
<b>CNC-AF-PV40</b>	2	400	45	drawn cans, pail covers



Update 09/14/05